

A Product by Pak Polystyrene

DIAMOND GP-525 X

Characteristics:

- o No internal
- o Blue Tinted,
- o Excellent Clarity,
- o Good Flow, Low Volatility
- o (Below 1000 ppm)

Processing:

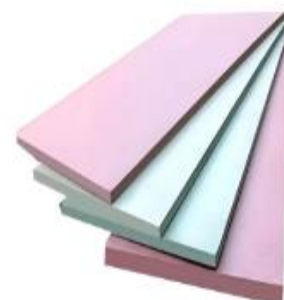
- o Extrusion
- o Injection Molding

Applications:

This grade is specifically suited for Extruded Polystyrene (XPS) production application as it comes without any lubricant to give end product a unified cell structure. Moreover, it can also be used for general injection moulding.

Material Status

TYPICAL PROPERTIES	TEST METHOD	UNIT	VALUES
Mechanical Properties			
Tensile Strength at Yield / at break Tensile	ASTM D-638	kgf/cm ²	430
Elongation	ASTM D-638	%	1.2
Flexural Strength	ASTM D-790	kgf/cm	900
Izod Impact Strength	ASTM D-256	Kg-cm/cm	1.55
Thermal Properties			
Vicat Softening Temp	ASTM D-1525	°C	101
Heat Distortion Temp	ASTM D-648	°C	85
General Properties			
Melt Flow Rate MFR 200/5	ASTM D-1238	gm/10 min	8.0
Processing			
Specific Gravity	ASTM D-792	23/23°C	1.05



Product Description	Polystyrene is a highly transparent material. It gives excellent mechanical and heat resistance properties while providing with easy process ability and molding applications.
Processing	Although Polystyrene GP-525X can be processed by any method applicable to polystyrene based plastic, it is best suitable for injection molding and extrusion molding. The melt temperatures should not exceed 260 °C.
Product Safety	During processing of Polystyrene GP-525, small quantity of Styrene Monomer may be released into the atmosphere. At styrene vapor concentrations below 20 ppm, no negative health effects are expected. In our experience, the concentration of styrene does not exceed 1 ppm in good ventilate workplace.
Form Supplied & Storage	Polystyrene GP-525 is supplied as cylindrical shaped granules. It has to be kept in its original containers in a dry, cool place. Avoid direct exposure to sunlight. PS GP-525 can also be stored in silos.
Food Legislation	If used unmodified and under appropriated processing conditions, Polystyrene GP-525 conforms with FDA title 21 CFR section 177.1640 regarding the use of in food contact articles. Diamond Polystyrene is also approved by PCSIR (Pakistan Council of Scientific & Industrial Research).
Environmental	Diamond polystyrene resins can be recycled. Adequate ventilation should be used during processing. Diamond Polystyrene must not be dispose of to landfill or incineration as per government laws and regulations.

Note:

The information & recommendations in this publications are, best of our knowledge, reliable, suggestions concerning used or applications are only the opinion of Pak Polystyrene and users should perform their own test to determine the suitability of these products for their own particular purposes. However, because of numerous factors affecting results, Pak Polystyrene MAKES NO WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING THOSE OF MANUFACTURING AND FITNESS FOR PURPOSE, other than that the material conforms to the applicable current standard specification statement herein, therefore should not be construed as representations or warranties.